



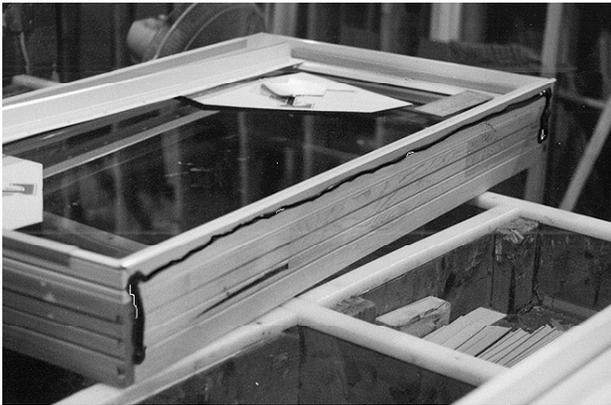
Clad Mull Instructions

LINCOLN WOOD PRODUCTS, INC.

The following steps are used to mull clad windows together.

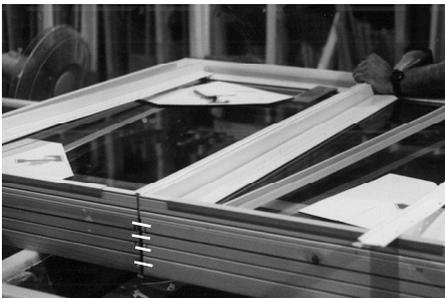


1. Place the units on a flat surface with the exterior facing up.



2. Apply a liberal bead of silicone compound to the jamb of one unit.
3. Apply the mull cap on the face being mullled. The mull cap is designed to snap into the face groove on the frame clad.

Where mull cap covered silicone bead noted in Step #2, re-apply a bead of silicone. This bead must connect with existing Step #2 bead.



4. Bring both units together. While holding units together tightly, apply 4 corrugated fasteners at the frame joints.



5. Using 1/2" x 3/4" staples, fasten structural mull plates to both the frame joints.



6. Apply the nailing fins, drip cap and corner protectors as required.



7. Apply silicone to the frame clad joints as shown in the photo.

This completes Mull Assembly.